



## On the mechanism of high internal quantum efficiency of AlGaIn-based DUV-LEDs grown on the AlN templates with dense macrosteps

K. Kojima<sup>1</sup>, Y. Nagasawa<sup>2</sup>, A. Hirano<sup>2</sup>, Y. Honda<sup>3</sup>, H. Amano<sup>3</sup>, and S. F. Chichibu<sup>1,3</sup>

<sup>1</sup>Institute for Multidisciplinary Research for Advanced Materials (IMRAM), Tohoku University, Sendai, Japan

<sup>2</sup>UV craftory Co., Ltd., Nagoya, Japan

<sup>3</sup>Institute of Materials and Systems for Sustainability (IMaSS), Nagoya University, Nagoya, Japan

For numerous potential applications such as sterilization, water purification, phototherapy [1], and solar-blind optical wireless communication (OWC) [2,3], AlGaIn light-emitting diodes (LEDs) have attracted increasing attention. Since the use of AlN underlayer for AlGaIn growth is a key technology to achieve better performance of AlGaIn LEDs, such as the device lifetime, optical output power, and external quantum efficiency (EQE), preparation of the AlN layer is one of the current issues. Our approach is based on the use of a sapphire substrate with a vicinal angle of  $1.0^\circ$  toward the sapphire  $[10\bar{1}1]$  direction, which leads uneven AlN surfaces with dense macrosteps and is suitable to grow deep ultraviolet (DUV) LED structures with AlGaIn quantum wells (QWs) [4,5]. The surfaces of the AlN template and AlGaIn cladding layer on the AlN layer are formed with dense macrosteps having average step heights and terrace widths of approximately 10 nm and 300 nm, respectively, where the estimated threading dislocation density is  $5 \times 10^8 \text{ cm}^{-2}$ .

In this presentation, the microscopic structural and optical characteristics of AlGaIn LED structures grown on the AlN templates with dense macrosteps are shown to discuss the origin of their high IQE. The cross-sectional transmission electron microscope observations under the high-angle annular dark field scanning mode and microscopic energy dispersive X-ray spectroscopy revealed that the AlGaIn cladding layer under the AlGaIn QW layer had a microscopic compositional modulation, which originates from the macrosteps at the AlN template surface. Moreover, Ga-rich portions in the cladding layer behaved as current micropaths, and the micropaths are connected with the carrier localization structure formed in QWs. The in-plane cathodoluminescence (CL) spectroscopy showed a significant inhomogeneity of the CL characteristics. The gentle slopes at the sample surface showed brighter emissions with a lower peak photon energy, confirming the carrier localization. This carrier localization structure in the QWs combined with the current micropaths in the cladding layer can increase the IQE as well as EQE of AlGaIn LEDs [6]. Simultaneously, such the structure works as an ensemble of self-organized micro-LEDs with low electric capacitance resulting into the realization of Gbps-class DUV solar-blind OWC [2,3].

### References:

- [1] Y. Nagasawa and A. Hirano, *Appl. Sci.* **8**, 1264 (2018).
- [2] K. Kojima, Y. Yoshida, M. Shiraiwa, Y. Awaji, A. Kanno, N. Yamamoto, and S. F. Chichibu, *European Conference on Optical Communication (ECOC) 2018*, Rome, Italy, September (2018).
- [3] Y. Yoshida, K. Kojima, M. Shiraiwa, Y. Awaji, A. Kanno, N. Yamamoto, S. F. Chichibu, A. Hirano, and M. Ippommatsu, *Conference on Lasers and Electro-Optics (CLEO) 2019*, San Jose, USA, May (2019).
- [4] M. Kaneda, C. Pernot, Y. Nagasawa, A. Hirano, M. Ippommatsu, Y. Honda, H. Amano, and I Akasaki, *Jpn. J. Appl. Phys.* **56**, 061002 (2017).
- [5] K. Kojima, Y. Nagasawa, A. Hirano, M. Ippommatsu, Y. Honda, H. Amano, I. Akasaki, and S. F. Chichibu, *Appl. Phys. Lett.* **114**, 011102 (2019).
- [6] Y. Nagasawa, R. Sugie, K. Kojima, A. Hirano, M. Ippommatsu, Y. Honda, H. Amano, I. Akasaki, and S. F. Chichibu, *J. Appl. Phys.* **126**, 215703 (2019).

Presenting author Email address: [kkojima@tohoku.ac.jp](mailto:kkojima@tohoku.ac.jp)